Hydraulic Crawler Crane



Model : 7250S

Max. Lifting Capacity: **250 t x 4.6 m** Max. Lifting Capacity With Tower Jib: **25.0 t x 18.0 m** Max. Crane Boom Length: **76.2 m** Max. Long Boom Length: **91.4 m** Max. Fixed Jib Combination: **76.2 m + 30.5 m** Max. Tower Jib Combination: **64.1 m + 51.8 m**



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SPECIFICATIONS



Power Plant

Model: HINO P11C-VH

Type: 4 cycle, water-cooled, vertical in-line 6, direct injection, turbo-charger, intercooler

Displacement: 10,520 liters

Rated power: 271 kW/1,850 min⁻¹

Max. Torque: 1,469 N·m/1,400 min⁻¹

Cooling System: Water-cooled

Starter: 24 V-6 kW

Radiator: Corrugated type core, thermostatically controlled **Air cleaner:** Dry type with replaceable paper element **Throttle:** Twist grip type hand throttle, electrically actuated

Fuel filter: Replaceable paper element **Batteries:** Two 12 V x 136 Ah/5 HR capacity batteries, series connected

Fuel tank capacity: 400 liters



Hydraulic System

Main pumps: 4 variable displacement piston pumps Control: Full-flow hydraulic control system for infinitely variable pressure to all winches, propel and swing. Controls respond instantly to the touch, delivering smooth function operation. Cooling: Oil-to-air heat exchanger (plate-fin type)

Filtration: Full-flow and bypass type with replaceable element Max. relief valve pressure:

Load hoist, boom hoist and propel system: 31.9 MPa Swing system: 27.5 MPa

Control system: 5.4 MPa Hydraulic Tank Capacity: 650 liters



Boom Hoisting System

Powered by a hydraulic motor through a planetary reducer. **Brake:** A spring-set, hydraulically released multiple-disc brake is mounted on the boom hoist motor and operated through a counter-balance valve.

Drum Lock: External ratchet for locking drum **Drum:** Double drum, grooved for 22 mm dia. wire rope **Line Speed:** Single line on first drum layer

Hoisting/Lowering: 26 to 2 m/min

Boom hoisting/lowering: 22 mm x 280 m

Boom guy line: 38 mm

Boom backstops: Required for all boom length



Load Hoisting System

Front and rear drums for load hoist powered by a hydraulic variable plunger motors, driven through planetary reducers. **Negative Brake:** A spring-set, hydraulically released multipledisc brake is mounted on the hoist motor and operated through a counter-balance valve. (Positive free fall brake is optional) **Drum Lock:** External ratchet for locking drum **Drums:**

Front Drums:

620 mm P.C.D x 841 mm wide drum, grooved for 28 mm wire rope. Rope capacity is 390 m working length and 470 m storage length.

Rear Drum: 620 mm P.C.D x 576 mm, grooved for 28 mm wire rope. Rope capacity is 220 m working length and 318 m storage length.

Diameter of wire rope

Main winch: 28 mm x 390 m

Aux. winch: 28 mm x 220 m

Line Speed*:

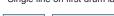
Hoisting/lowering: 110 to 3 m/min

Line Pull:

Max. Line Pull*: 251 kN {25.6 tf}

(Referential performance) Rated Line Pull: 132 kN {13.5 tf}

*Single line on first drum layer





Swing System

Swing unit is powered by hydraulic motor driving spur gears through planetary reducers (2 set), the swing system provides 360° rotation.

Swing parking brakes: A spring-set, hydraulically released multiple-disc brake is mounted on swing motor.

Swing circle: Single-row ball bearing with an integral internally cut swing gear.

Swing lock: Manually, four position lock for transportation **Swing Speed:** 2.2 min⁻¹



Upper Structure

Torsion-free precision machined upper frame. All components are located clearly and service friendly. Engine will with low noise level.

Counterweight: 97.1 ton



Cab & Control

Totally enclosed, full vision cab with safety glass, fully adjustable, high backed seat with a headrest and armrests, and intermittent wiper and window washer (skylight and front window).

Cab fittings:

Air conditioner, convenient compartment (for tool), cup holder, cigarette lighter, sun visor, roof blind, tinted glass, floor mat, footrest, and shoe tray



Lower Structure

Steel-welded carbody with axles. Crawler assemblies are designed with quick disconnect feature for individual removal as a unit from axles. Crawler belt tension is maintained by hydraulic jack force on the track adjusting bearing block.

Carbodyweight: 23.1 ton

Crawler drive: Independent hydraulic propel drive is built into each crawler side frame. Each drive consists of a hydraulic motor propelling a driving tumbler through a planetary gear box. Hydraulic motor and gear box are built into the crawler side frame within the shoe width.

Crawler brakes: Spring-set, hydraulically released parking brakes are built into each propel drive.

Steering mechanism: A hydraulic propel system provides both skid steering (driving one track only) and counter-rotating steering (driving each track in opposite directions).

Track rollers: Sealed track rollers for maintenance-free operation.

Shoe (flat): 1,070 mm wide each crawler Max. gradeability: 30 %

Main Specifications (Model: 7250S)		
Crane Boom		
Max Lifting Capacity	250 t x 4 6 m	

250 t x 4.6 m
76.2 m
22.7 t x 15.0 m
76.2 m + 30.5 m
37.5 t x 14.4 m
91.4 m
25.0 t x 18.0 m
51.8 m
64.1 m + 51.8 m
110 m/min
132 kN {13.5 tf}
28 mm
390 m (Main), 220 m (Aux.)
Wet-type multiple disc brake (Optional)
2.2 min ⁻¹ {rpm}
1.0/0.5 km/h



Weight

Including upper and lower machine, 97.1 ton counterweight and 23.1 ton carbody weight, basic boom (or basic boom + basic jib), hook, and other accessories.

Weight: 212 ton

Ground pressure: 123 kPa



Attachment

Boom & Jib:

Welded lattice construction using tubular, high-tensile steel chords with pin connection between sections.

Boom and Jib length

	Min. Length (Min. combination)	Max. Length (Max. combination)
Crane Boom	15.2 m	76.2 m
Fixed Jib	42.7 m + 12.2 m	76.2 m + 30.5 m

Power Plant		
Model	HINO P11C-VH	
Engine Output	271 kW/1,850 min ⁻¹	
Fuel Tank	400 liters	
Hydraulic System		
Main Pumps	4 variable displacement	
Max. Pressure	31.9 MPa {325 kgf/cm ² }	
Hydraulic Tank Capacity	650 liters	
Self-Removal Device		
	NA	
Weight		
Operating Weight	212 t *1	
Ground Pressure	123 kPa	
Counterweight	97,100 kg	
Transport Weight	45,200 kg *2	

Units are SI units. { } indicates conventional units.

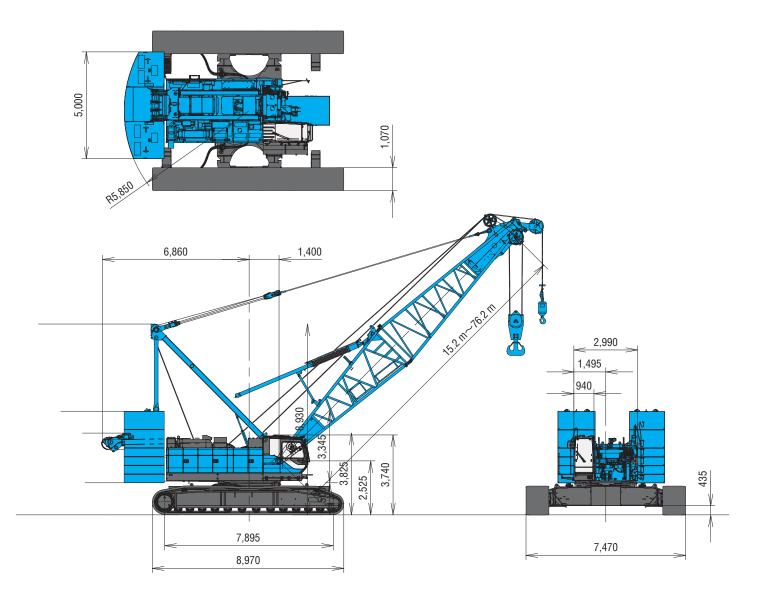
Line speeds in table are for light loads. Line speed varies with load.

*1 Including upper and lower machine, 97.1 ton counterweight, 23.1 ton carbody weight, basic boom, hook, and other accessories.

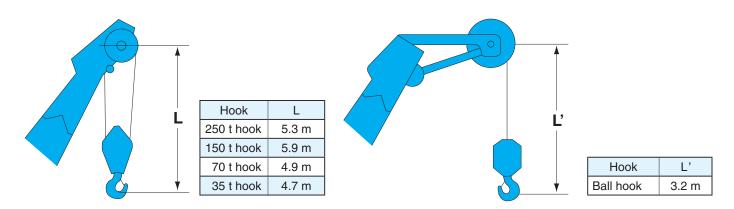
*2 Base Machine with boom base, gantry, wire ropes (front/boom hoist)

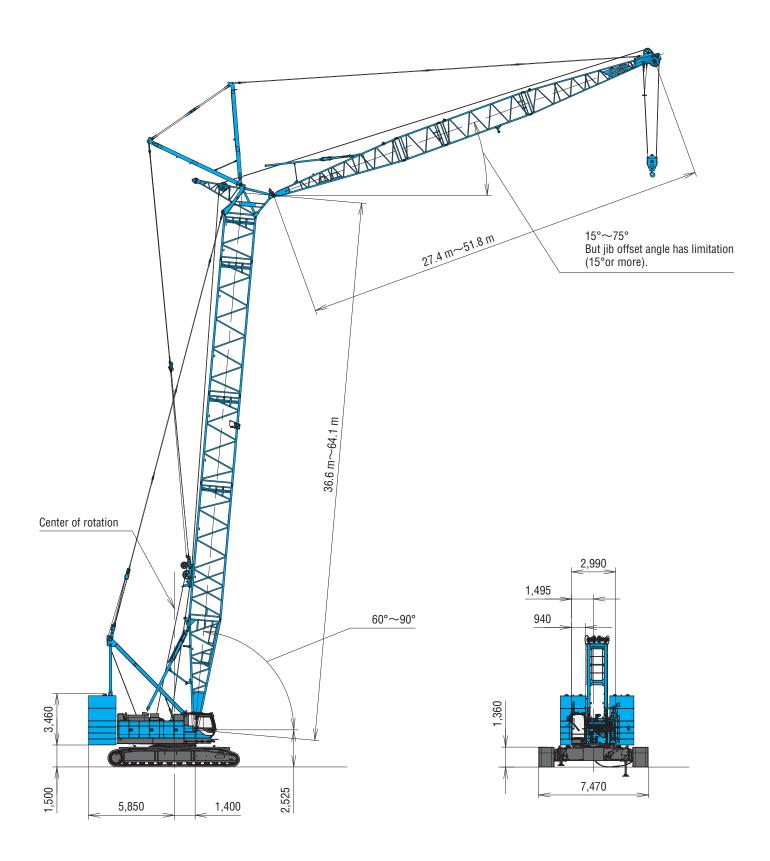
GENERAL DIMENSIONS

(Unit: mm)



Limit of Hook Lifting





BOOM AND JIB ARRANGEMENTS

Crane Boom Arrangements

Boom length m (ft)	Boom arrangement
15.2 (50)	
18.3 (60)	
21.3 (70)	
24.4 (80)	※ <u> 10 20 </u> 下
27.4 (90)	B 10 10 20 F B 40 F B 20 20 F
30.5 (100)	
33.5 (110)	B 10 10 20 T B 10 10 40 T B 20 40 T
36.6 (120)	
39.5 (130)	B 10 10 40 T B 40 40 T B 20 20 40
42.7 (140)	
45.7 (150)	B 10 10 20 40 T B 10 10 40 40 T B 20 40 40 T

Boom length m (ft)	Boom arrangement
48.8 (160)	
51.8 (170)	B 10 10 20 40 10 B 20 20 40 40 10 B 40 40 10
54.9 (180)	$ \underbrace{ B 10 20 20 40 40 17}_{B 10 40 40 40 17} $
57.9 (190)	B 10 10 20 20 40 40 B 10 10 40 40 1
61.0 (200)	
64.0 (210)	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
67.1 (220)	B 10 20 20 40 40 40 B 10 40 40 40 T
70.1 (230)	B 10 10 20 40 40 T B 10 10 40 40 40 T B 20 40 40 40 40 T
73.2 (240)	
76.2 (250)	

Symbol	Boom Length	Remarks
В	7.6 m	Boom Base
	7.6 m	Boom Top
10	3.0 m	Insert Boom
20	6.1 m	Insert Boom
40	12.2 m	Insert Boom

mark shows the guy line installing position when the fixed jib is used.

% Indicates the most flexible combination of insert booms, which can be modified to form all shorter boom arrangements.

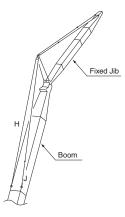
Boom length m (ft)	Boom arrangement		
73.2 (240)	B 40 40 40 40 TE 10A T		
76.2 (250)	B 40 40 40 40 TB 10A 10 T		
79.2 (260)	B 40 40 40 TB 10A 10 10 B 40 40 40 40 TB 10A 20 T		
82.3 (270)	B 40 40 40 40 TB 10A 10 20 T B 40 40 40 40 TB 10A 30 T		
85.3 (280)	B 10 40 40 40 40 TB 10A 10 20 B 10 40 40 40 40 TB 10A 30 T		
88.4 (290)	B 10 40 40 40 40 TB 10A 10 10 20 T B 10 40 40 40 40 TB 10A 10 30 T		
91.4 (300)	B 10 40 40 40 40 TB 10A 10 10 30 T B 10 40 40 40 40 TB 10A 20 30 T		

Long Boom Arrangements

Symbol	Long Boom Length	Remarks
B	7.6 m	Boom Base
T [9.1 m	Tower Jib Top
10	3.0 m	Insert Boom
40	12.2 m	Insert Boom
ТВ	4.6 m	Tapered Boom
10A	3.0 m	Relay Jib
10	3.0 m	Tower Insert Jib
20	6.1 m	Tower Insert Jib
30	9.1 m	Tower Insert Jib

Indicates the most flexible combination of insert long booms, which can be modified to form all shorter long boom arrangements.

Fixed Jib Arrangements

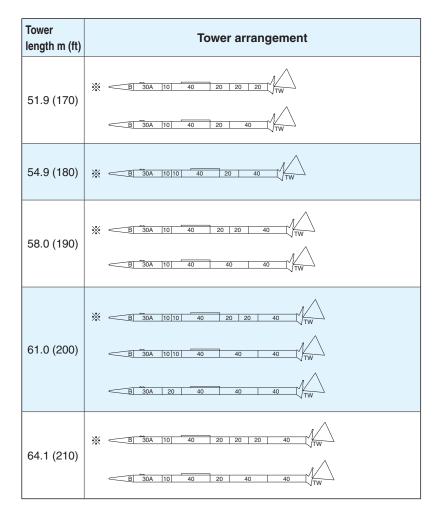


Crane boom length	Jib length m (ft)	Jib arrangement
	12.2 (40)	BIIOT
42.7 m ~ 76.2 m	18.3 (60)	B 10 20 T
42.7 111 ~ 70.2 11	24.4 (80)	B 10 20 20 T
	30.5 (100)	B]10 20 20 1

Symbol	Jib Length	Remarks
B	4.6 m	Jib Base
	4.6 m	Jib Top
10	3.0 m	Insert Jib
20	6.1 m	Insert Jib

Tower Arrangements

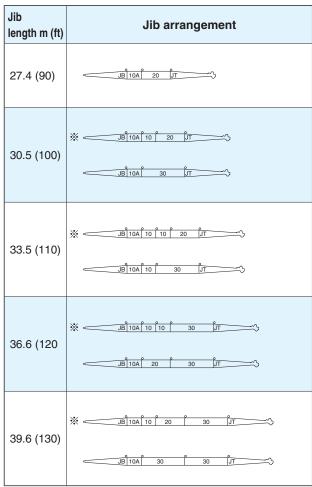
Tower length m (ft)	Tower arrangement
36.6 (120)	Rail for upper spreader of luffing jib B 30A 10 10 40 TW B 30A 20 40 TW
39.7 (130)	X B 30A 10 40 20 JTW
42.7 (140)	X B 30A 10 10 40 20 TW
45.8 (150)	B 30A 10 40 20 20 70 B 30A 10 40 40 10
48.8 (160)	B 30A 10 10 40 20 20 TW B 30A 10 10 40 40 TW B 30A 20 40 40 TW

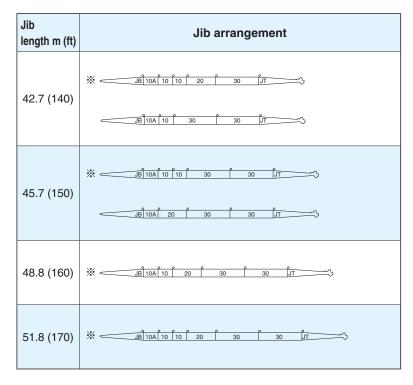


Symbol	Tower Length	Remarks				
В	7.6 m	Boom Base				
Цтw	1.6 m	Tower Cap				
10	3.0 m	Insert Boom				
20	6.1 m	Insert Boom				
	9.1 m	Special Insert Boom for Tower				
40	12.2 m	Insert Boom				

% Indicates the most flexible combination of insert towers, which can be modified to form all shorter tower arrangements.

Tower Jib Arrangements





Symbol	Tower Jib Length	Remarks			
JB	9.1 m	Tower Jib Base			
JT	9.1 m	Tower Jib Top			
10A	3.0 m	Relay Jib			
10	3.0 m	Tower Insert Jib			
20	6.1 m	Tower Insert Jib			
30	9.1 m	Tower Insert Jib			

Indicates the most flexible combination of insert tower jibs, which can be modified to form all shorter tower jib arrangements.

. mark: indicates position where cable rollers attached.

Tower and Jib Combinations and Allowable Tower Angle

Jib length	27.4 m	30.5 m	33.5 m	36.6 m	39.6 m	42.7 m	45.7 m	48.8 m	51.8 m	Pillow plate
Tower length	27.411	50.5 m	55.5 m	50.0 m	59.0 m	42.7 111	45.7 11	40.0 11	51.011	i illow plate
36.6 m	90°-60°	90°-60°	—	—	—	—	—	_		—
39.7 m	90°-60°	90°-60°	90°-60°	—	—	—	—	—	—	—
42.7 m	90°-60°	90°-60°	90°-60°	90°-60°	—	—	—			—
45.8 m	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°		—			—
48.8 m	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	—	_	_	—
51.9 m	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	_	_	—
54.9 m	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	_	—
58.0 m	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-70°	—
61.0 m	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-70°	
64.1 m	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-60°	90°-70°	90°-70°	90°-70°	Need
중 35 ton hook	0	0	0	0	0	0	0	0	0	
Ball hook	×	0	0	0	0	0	0	0	0	

 \bigcirc : Available × : Not available