





BUCKET DATA

	4.			Standard Boom		High Lift
K0		7 	General Purpose Bucket With Bolt-on Cutting Edge	General Purpose Bucket With Teeth	Material Handling Bucket With Bolt-on Cutting Edge	Light Material
Capacity	Heaped	yd³ (m³)	3.5 (2.7)	3.25 (2.5)	4.0 (3.1)	3.5 (2.7)
	Struck	yd³ (m³)	3.0 (2.3)	2.8 (2.1)	3.5 (2.7)	3.0 (2.3)
Maximum dumpi clearance	ng	ft-in (mm)	9'2 ¹³ / ₁₆ " (2815)	8'11 ⁵ / ₁₆ " (2725)	9 ¹¹ / ₁₆ " (2745)	10'6 ¹ / ₁₆ " (3200)
Dumping reach (to of bucket edge or		ft-in (mm)	3'7 ¹⁵ / ₁₆ " (1090)	3'9 ¹ /2" (1155)	3'9 ¹¹ / ₁₆ " (1160)	3'7 ³ / ₄ " (1110)
Bucket hinge pin	height	ft-in (mm)	12'9 ¹ / ₈ " (3890)	12'9 ¹ / ₈ " (3890)	12'9 ¹ / ₈ " (3890)	14' ¹ /8" (4270)
Digging depth		ft-in (mm)	4 ³ / ₄ " (120)	5 ⁵ / ₁₆ " (135)	4 ³ / ₄ " (120)	4 ³ / ₄ " (120)
Breakout force Ib (kg)		lb (kg)	27,780 (12,600)	30,310 (13,750)	25,530 (11,590)	27,866 (12,640)
Bucket tilt-	at ground level		43.5°	43.5°	43.5°	43°
back angle	at carry position		47.0°	47.0°	47.0°	49°
Overall	Length	ft-in (mm)	24'11 ³ / ₁₆ " (7600)	25'3 ³ / ₄ " (7715)	25'3 ¹ / ₈ " (7700)	25'4 ⁷ /16" (7730)
	Height	ft-in (mm)	10'11 ⁵ / ₁₆ " (3335)	10'11 ⁵ / ₁₆ " (3335)	10'11 ⁵ / ₁₆ " (3335)	10'11 ⁵ / ₁₆ " (3335)
	Width (outside tire)	ft-in (mm)	8'5 ³ / ₄ " (2585)	8'5 ³ / ₄ " (2585)	8'5 ³ / ₄ " (2585)	8'5 ³ / ₄ " (2585)
	Width (outside bucket)	ft-in (mm)	8'9 ¹ / ₈ " (2670)	8'9 ⁵ /8" (2680)	8'9 ¹ / ₈ " (2670)	8'9 ¹ / ₈ " (2670)
Wheel base		ft-in (mm)	10 ⁻¹ / ₈ " (3050)	10' ¹ /8" (3050)	10'1/8" (3050)	10' 1/8" (3050)
Minimum turning radius	at outside bucket	ft-in (mm)	19'10 ³ /8" (6055)	19'11 ¹⁵ / ₁₆ " (6095)	19'11 ³ / ₈ " (6080)	20'1 ¹ / ₄ " (6125)
	at center of outside tire	ft-in (mm)	17'1 ³ /8" (5215)	17'1 ³ /8" (5215)	17'1 ³ /8" (5215)	17'1 ³ / ₈ " (5215)
Minimum ground ft-in clearance (mm)		1'4" (405)	1'4" (405)	1'4" (405)	1'4" (405)	
Full articulation angle degree		40°	40°	40°	40°	
Operating weight (with ROPS Cab) (kg)		31,590 (14,330)	31,390 (14,240)	32,210 (14,610)	32,022 (14,525)	
Static tipping load	Straight	lb (kg)	26,630 (12,080)	26,850 (12,180)	26,080 (11,830)	22,123 (10,035)
(with ROPS Cab)	Full turn	lb (kg)	22,860 (10,370)	23,080 (10,470)	22,400 (10,160)	18,949 (8595)

The weight and load figure includes optional counterweight, enclosed ROPS cab, air conditioner, 20.5-25-12 (L-2) tires, full fuel tank and operator.

Materials and specifications are subject to change without notice and without obligation on the part of the manufacturer. The specifications supplied, while believed to be completely reliable, are not to be taken as warranty for which we assume legal responsibility.



OPERATING SPECIFICATIONS

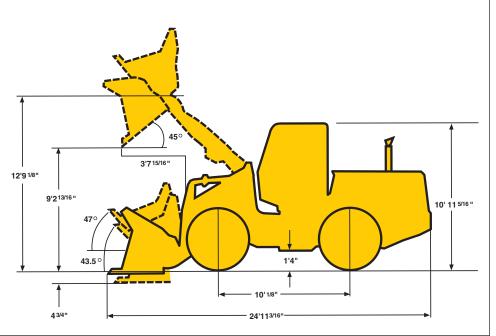
		Operating	Tippi	ng Load		Overall Width	Tread	Vertical	Overal
		Weight	Straight	Full Turn		(Outside Tire)		Dimensions	Length
ROPS Canopy (Instead of ROPS Cab)	lb (kg)	-310 (-140)	-330 (-150)	-290 (-130)	in (mm)				
Remove ROPS Cab (for transport only)	lb (kg)	-1100 (-500)			in (mm)			-10' ¹⁵ / ₁₆ " (-275)	
Remove Optional Counterweight	lb (kg)	-770 (-350)	-1760 (-800)	-1540 (-700)	in (mm)				
Tires: 20.5-25-12PR (L-3)	lb (kg)	+300 (+135)	+220 (+100)	+190 (+85)	in (mm)				
23.5-25-12PR (L-2)	lb (kg)	+1610 (+730)	+1200 (+545)	+1030 (+465)	in (mm)	+2 (+50)	+1 ⁵ /8" (+40)	+2 ³ /8" (+60)	-2 ¹ /8" (-55)
23.5-25-12PR (L-3)	lb (kg)	+2030 (+920)	+1520 (+690)	+1300 (+590)	in (mm)	+2 (+50)	+1 ⁵ /8" (+40)	+2 ³ /8" (+60)	-2 ¹ / ₈ " (-55)
23.5-25-12PR (L-3) with 75% CaCl ₂	lb (kg)	+1800 (+815)	+2690 (+1220)	+2290 (+1040)	in (mm)				
Air conditioner (Deletion)	lb (kg)	-220 (-100)	-240 (-110)	-210 (-95)	in (mm)				
Belly Guard (rear frame) Ib (kg)		+130 (+60)	+120 (+55)	+100 (+45)	in (mm)				

Base Tire 20.5-25-12PR (L-2)

Width (outside bucket) $\dots .8'9^{1}/8"$ (2670mm)

Equipped with GSC bucket with bolt on cutting edge

20.5-25-12PR (L-2) Tire and ROPS Cab





OPERATING SPECIFICATIONS

ENGINE				
Make/Model/Fuel Type	Cummins/QSB5.9/Diesel			
Туре	4-cycle, watercooled, in-line direct injection type with turbo charger and air-cooled intercooler			
Net flywheel horsepower	168 HP/2400 RPM			
Max Torque	525 lb/ft. @ 1300 RPM			
Number of cylinders	6			
Bore and stroke	4.02" x 4.72" (102mm x 120mm)			
Total displacement	359 in³ (5890 cm³)			
Alternator	AC24V-1.68kw (70amp)			
Starting motor	24V-7.5kw (10.1 HP)			
Battery	12V-150AH, 2 units			
Governor	All-speed, electrical type			

TORQUE CONVERTER AND TRANSMISSION					
Torque coi	nverter	3 elements, single stage			
Torque sta	II ratio	3.03:1			
Main clutc	hes	Wet hydraulic, multi-disc type			
Cooling m	ethod	Forced circulation type			
Transmiss	ion	Full power shift, 4 forward, 4 reverse with automatic mode (2nd - 4th) with downshift switch for 2nd - 1st downshifting			
Speeds	Forward	1st: 4.5 MPH (7.2 km/hr) 2nd: 7.5 MPH (12.0 km/hr) 3rd: 12.6 MPH (20.3 km/hr) 4th: 23.6 MPH (37.8 km/hr)			
	Reverse	1st: 4.5 MPH (7.2 km/hr) 2nd: 7.5 MPH (12.0 km/hr) 3rd: 12.6 MPH (20.2 km/hr) 4th: 23.5 MPH (37.8 km/hr)			

SYSTEMS CAPACITY				
LOCATION	Gallons	Liters		
Engine (coolant)	11.9	(45.0)		
Fuel tank (diesel fuel)	75.3	(285.0)		
Engine (oil pan)	3.7	(14.0)		
Front axle (gear oil)	13.2	(50.0)		
Rear axle (gear oil)	13.7	(52.0)		
Torque converter and transmission (engine oil)	7.9	(30.0)		
Hydraulic system including tank (hydraulic oil)	44.9	(170.0)		

HYDRAU	JLIC AN	D STEERING SYSTEM
Steering type		Articulated frame steering
Steering mech	nanism	Hydraulic power steering unit, pilot operated type
Lift (boom) cy	linder	Two (2) double-acting piston type: 5.5" x 29.7" (140mm x 754mm)
Tilt (bucket) c	ylinder	One (1) double-acting piston type: 6.3" x 20.1" (160mm x 511mm)
Steering cyline	der	Two (2) double-acting piston type: 3.1" x 15.0" (80mm x 380mm)
Main oil pump)	Gear type: 17.7 GPM @ 2400 RPM (67 LPM @ 2400 RPM)
Steering oil pu	ımp	Gear type: 43.1 GPM @ 2400 RPM (163 LPM @ 2400 RPM)
Pilot oil pump		Gear type: 17.7 GPM @ 2400 RPM (67 LPM @ 2400 RPM)
Relief valve	Loading	3000 psi (210 kg/cm²)
set pressure	Steering	3000 psi (210 kg/cm²)
HYDRAULIC (YCLE TIME*	
Lifting time (a	t full load)	6.2 sec.
Lowering time	(empty)	3.1 sec.
Bucket dumpi	ng time	1.2 sec.
TOTAL		10.5 sec.

^{*} Measured in accordance with SAE J732C

AXLE SYSTEM				
Drive system		4-wheel drive		
Front a	and rear axle	Full floating banjo type		
Tires	Standard	20.5 x 25-12PR (L-2)		
	Optional	20.5 x 25-12PR (L-3) 23.5 x 25-12PR (L-2) (L-3) 650/65R25 Low Profile		
Reduction and differential gear		Spiral bevel/gear, 1 stage reduction torque, proportioning type		
Final reduction gear		Outboard mounted. Internal planetary gear		
Oscillation angle		±12° (total 24°)		

BRAKE SYSTEM		
Service brakes	4 wheel, adjustment free, wet multiple disc brake. Controlled by full hydraulic system. Dual circuit.	
Parking/Emergency brake	Spring applied oil pressure released type. Meets MSHA requirements.	